

## Mercer Metals - Technical Data - Camber Allowance

LENGTH (INCHES)	5" O.D. & SMALLER		OVER 5" O.D. - 8" O.D., INCL.		OVER 8" O.D.	
	O.D.	I.D.	O.D.	I.D.	O.D.	I.D.
6"	.005	.005	.008	.008	.010	.010
12"	.010	.010	.015	.015	.020	.020
18"	.015	.015	.023	.023	.030	.030
24"	.020	.020	.030	.030	.040	.040
30"	.025	.025	.038	.038	.050	.050
36"	.030	.030	.045	.045	.060	.060
42"	.035	.035	.053	.053	.070	.070
48"	.040	.040	.060	.060	.080	.080